

DELPHI Metri-Pack Sealed Connector

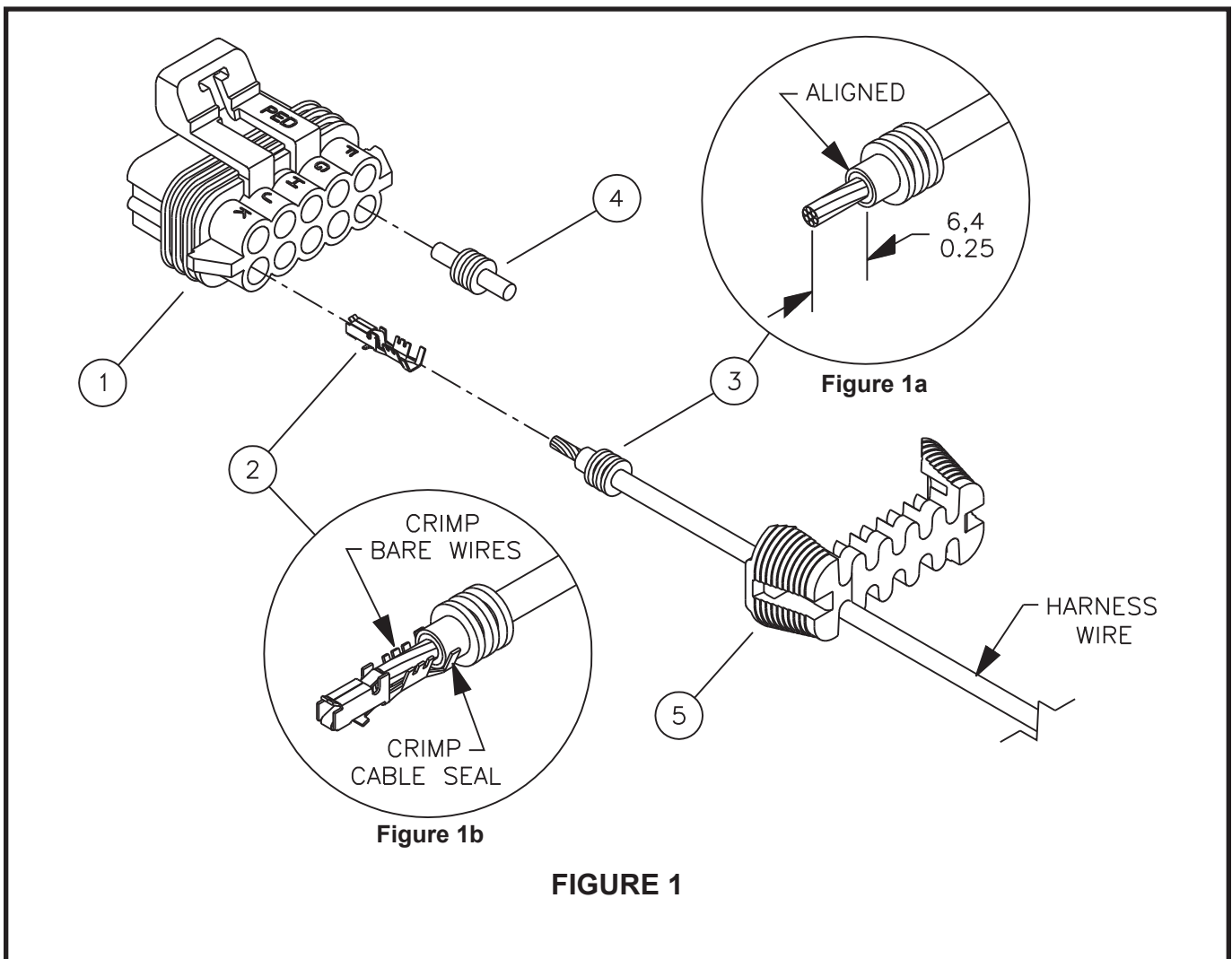


Service Instructions

INSTRUCTIONS

(Refer to Figure 1)

1. Install cable seal (3) on harness wire before stripping wire insulation. Note direction of cable seal (3). Strip 6.4 mm (0.25 in) insulation to expose bare wires.
2. Position cable seal (3) so it is aligned with the stripped wires as shown in Figure 1a.
3. Install terminal (2) on stripped wires and cable seal (3) as shown in Figure 1b. Using the proper size crimping tool, crimp terminal (2) to the bare wires and cable seal (3) as shown in Figure 1b. Inspect to be sure of a good crimp.
4. Repeat steps 1, 2, and 3 for all remaining harness wires.
5. Install terminals into proper connector housing (1) cavities until a decisive click is heard and felt. Note orientation of connector housing (1) and terminal (2).
6. Install cavity plug(s) (4) into the connector housing (1) cavities that are not used.
7. Install harness wires into the terminal positioning clip (5). Snap each side of positioning clip (5) into place on connector housing (1).



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