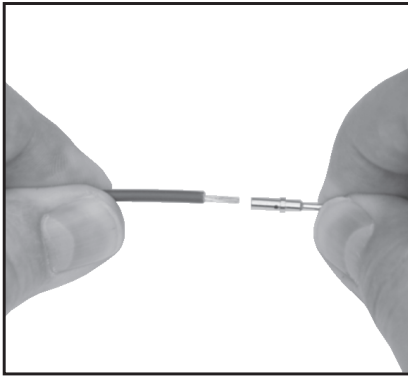


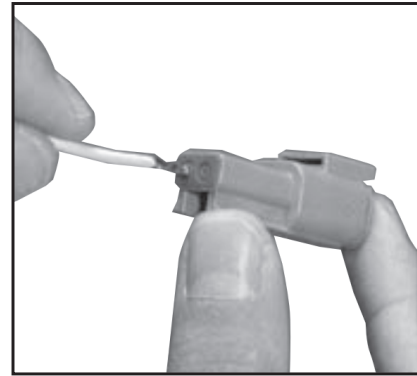


Assembly Instructions

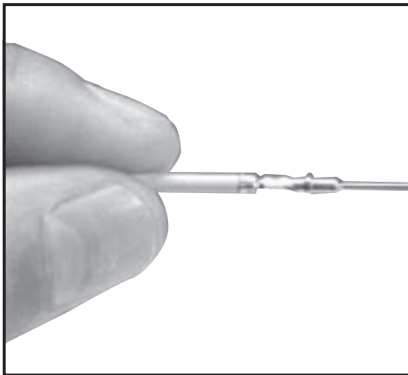
CONTACT INSTALLATION INSTRUCTIONS



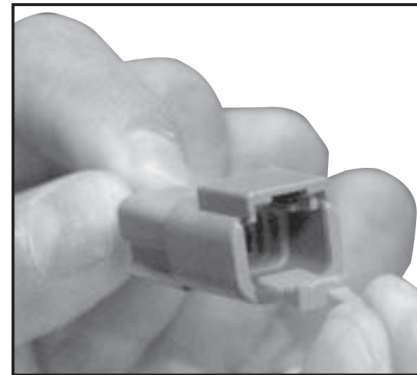
1. Strip insulation to expose 6.4 mm (0.25 in) of bare wires. Insert the bare wires into the contact and crimp the contact to the wires per Deutsch 0425-205-0000 specification for 0462-201-16-141 terminal.



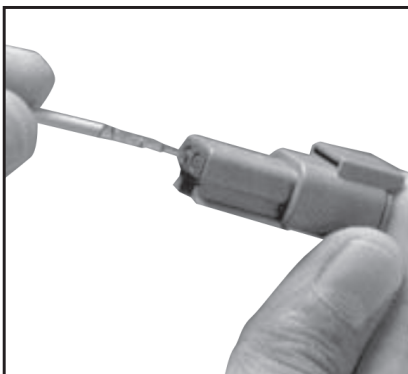
4. Push contact straight into connector grommet until a decisive click is felt. A slight tug will confirm that it is properly locked in place.



2. Grasp the crimped contact approximately 25.4 mm (1.0 in) behind the contact barrel.



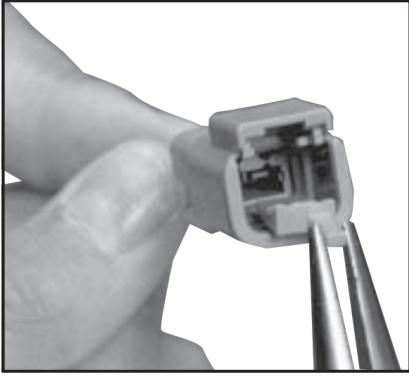
5. When all contacts are in place, insert orange wedge into the connector so the grooves on wedge align with the contact holes. The orange wedge will snap into place.



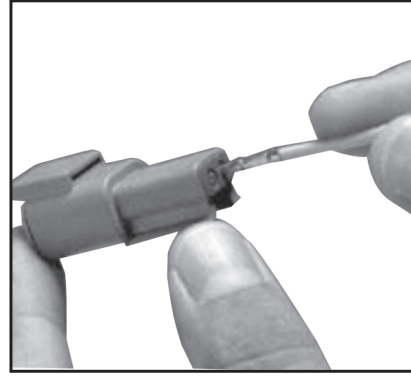
3. Hold the connector with the rear grommet facing you.

See back page for contact removal instructions.

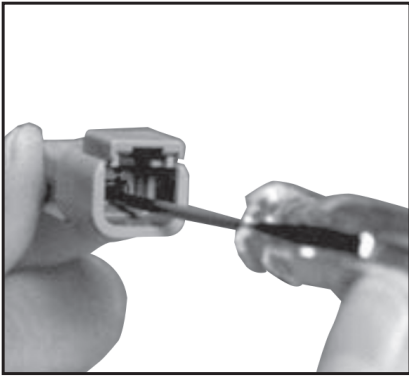
CONTACT INSTALLATION INSTRUCTIONS



1. Remove orange wedge using needlenose pliers to pull wedge straight out.



3. Hold the rubber grommet in the back of the connector in place or else while pulling the contacts out of the connector the grommet will be pulled out.



2. Gently pull on the contact wire while at the same time releasing the locking tab by moving it away from the contact with a flat screwdriver.

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