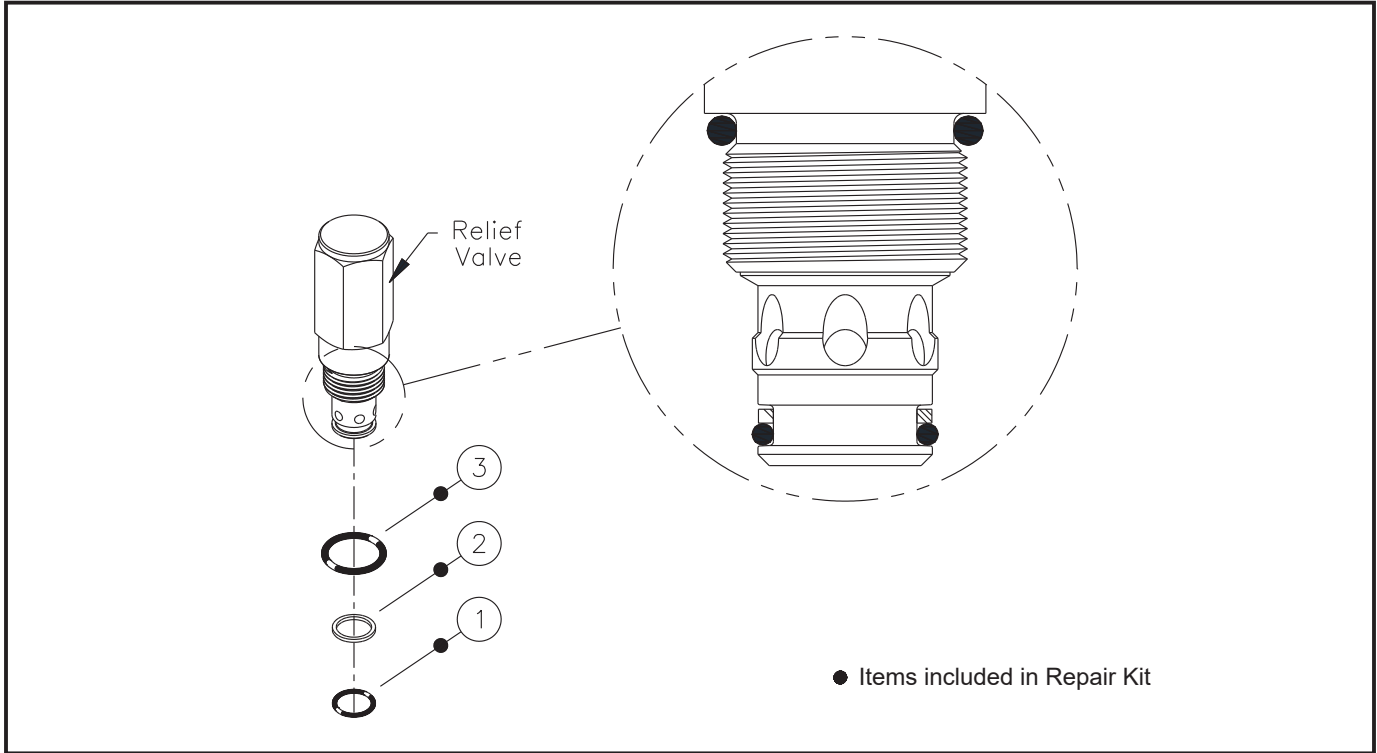




Service Instructions



⚠ WARNING

Relief valve is preset at the factory. DO NOT READJUST or system damage or failure may occur. If relief valve is not functioning properly, contact ZF Off-Highway Solutions Minnesota Inc. for a factory preset relief valve

SERVICE INSTRUCTIONS

⚠ CAUTION

Be sure energy is relieved from accumulator charging valve before servicing. See machine operating instructions for procedures to relieve system energy.

DISASSEMBLY

1. Remove relief valve from accumulator charging valve using hex flats.
2. Remove o-ring (1), back-up ring (2) and o-ring (3) from relief valve.

ASSEMBLY

1. Install new o-ring (3), new back-up ring (2) and new o-ring (1) on relief valve. Note order of o-rings and back-up ring.
2. Install relief valve in accumulator charging valve and torque 50.2-59.7 N·m (37-44 lb·ft) using hex flats.

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