

Model Number	Repair Kit Number
03-120-071	02-100-050

SLAVE CYLINDER



Service Instructions

DISASSEMBLY

(Refer to Figure 1)

1. Remove boot (1) and retaining ring (2) from housing (4).
2. Remove piston assembly (3) from housing (4).
NOTE: Be careful not to scratch or mar housing bore.
3. Remove bleeder screw (5) from housing (4).

ASSEMBLY

(Refer to Figure 1)

1. Thoroughly clean housing (4) and housing bore with clean type fluid used in the system.
2. Apply a heavy coat of silicone grease to outer diameter of new piston assembly (3). Install new piston assembly (3) in housing (4).
3. Install new retaining ring (2) and new boot (1) on housing (4).
4. Install new bleeder screw (5) in housing (4) and torque 6.8-7.9 N·m (60-70 lb·in).
5. Install the slave cylinder on the vehicle and connect the fluid lines. Bleed the system of air. Tighten fittings if leaks occur. Make several applications to be sure the slave cylinder is working properly. **NOTE: See form number 81-600-001 instructions to bleed this cylinder. Refer to vehicle manufacture specifications to bleed the vehicle brake system. All fittings must be inspected for leaks and tightened if leaks occur.**

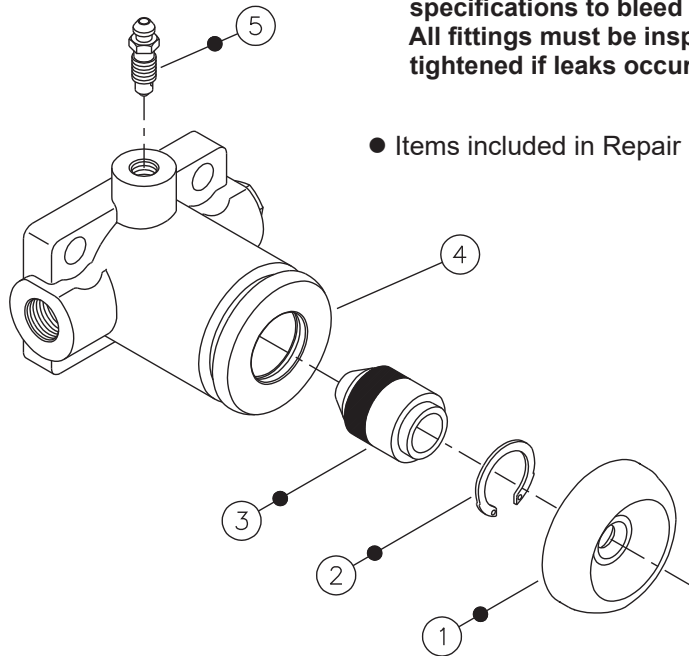


FIGURE 1

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