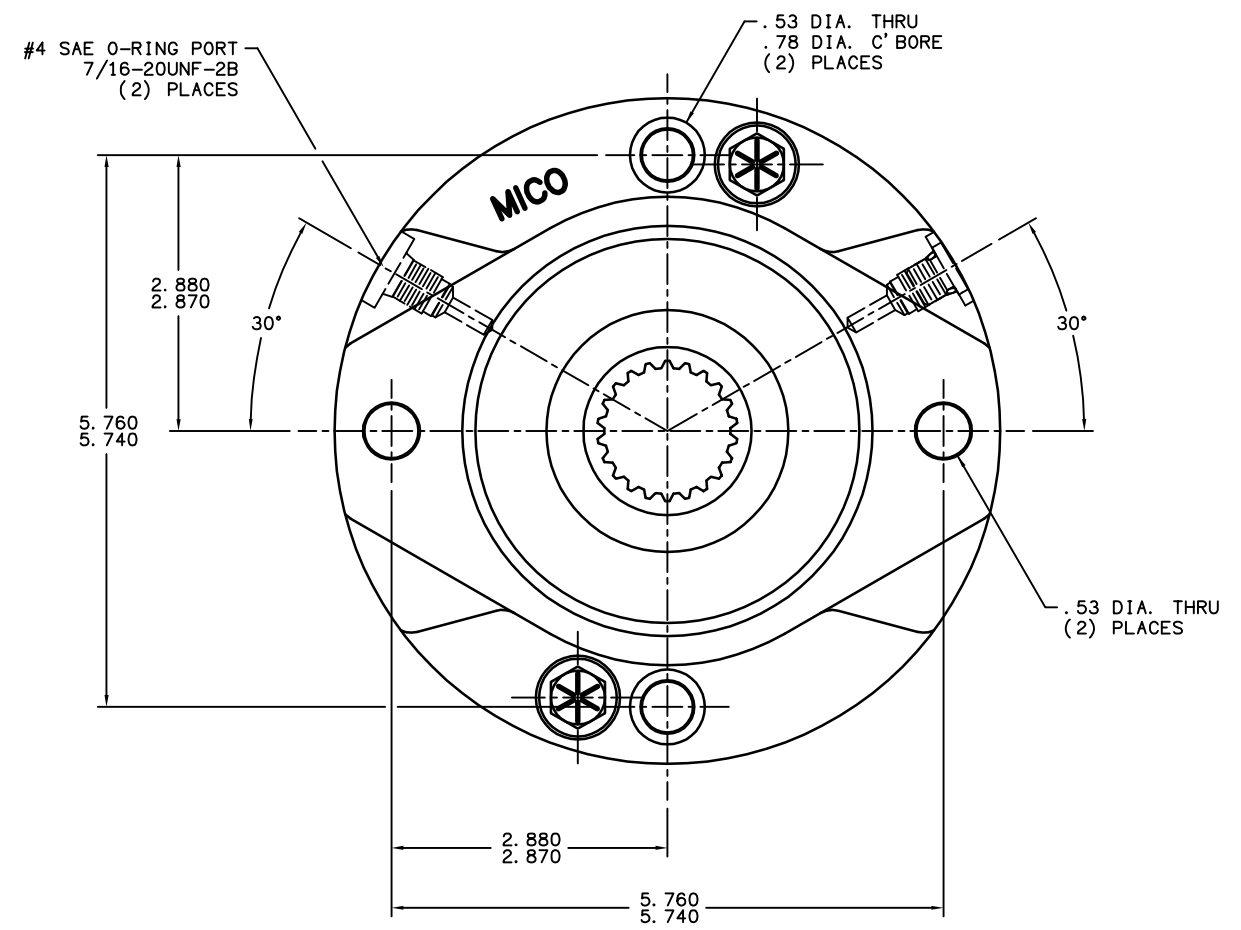
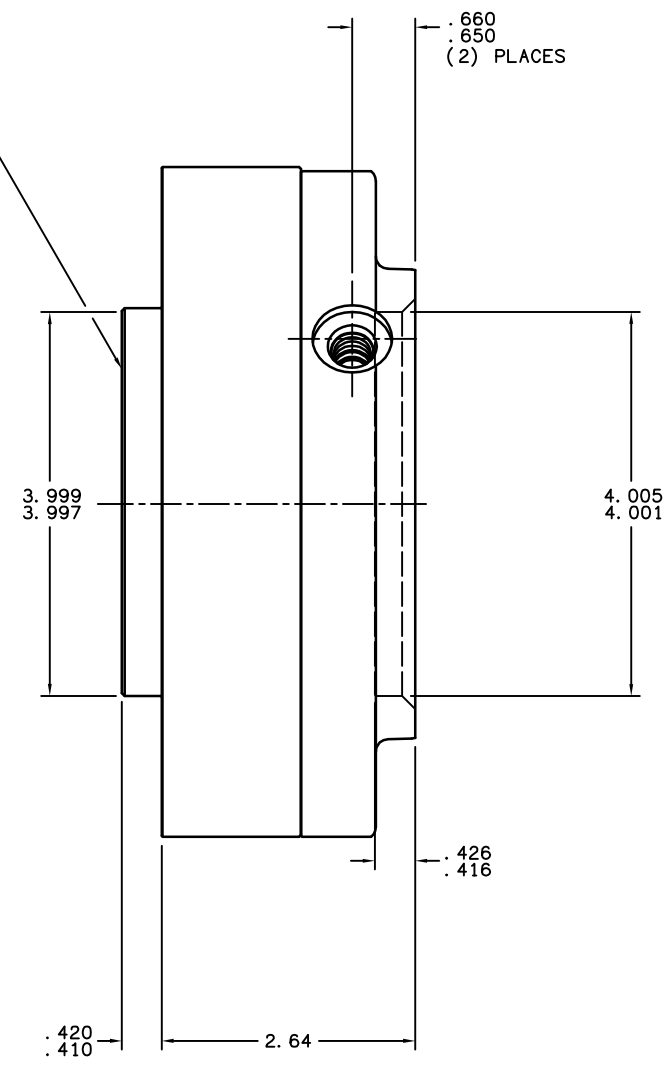
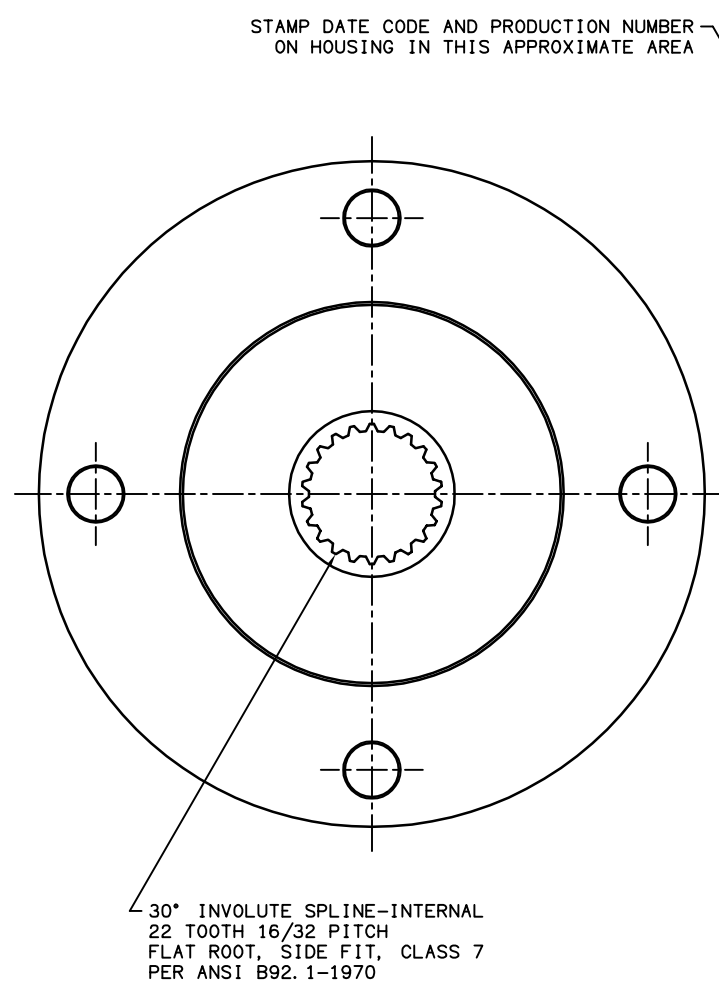


TITLE MULTIPLE DISC BRAKE MODULE		PART NUMBER 21-100-104
REV.	NPR OR ECO NO.	DATE
D	ECO S-1324	03/17/99



NOTES:

- 1) LINING REPAIR KIT P/N 20-060-103
- 2) O-RING REPAIR KIT P/N 02-500-215
- 3) SPRING REPAIR KIT P/N 12-501-372

SPECIFICATIONS:

TYPE: WET MULTIPLE DISC BRAKE, SPRING APPLY, HYDRAULIC RELEASE

MAXIMUM SPEED: 4,000 RPM SHAFT SPEED CAPABILITY SPECIFIED IS FOR BRAKE IN RELEASED CONDITION. ENERGY ABSORPTION DURING APPLY CYCLE MUST BE CAREFULLY EXAMINED FOR EACH APPLICATION.

RELEASE PRESSURE: 130 PSI INITIAL, 150 PSI FULL, 3,000 PSI MAX.

TORQUE RATING: 1,500 LB-IN STATIC (BREAKAWAY)

VOLUME OF OIL REQUIRED TO RELEASE BRAKE: 0.5 IN.³ MIN., 0.9 IN.³ MAX.

APPROXIMATE WEIGHT: 19 LBS.

FOR USE WITH MINERAL BASE HYDRAULIC OIL ONLY.

CAUTION!

IF HYDROSTATIC BENCH TESTING IS PERFORMED ON BRAKE ASSEMBLY, RELEASE PRESSURE SHOULD NOT EXCEED 400 P. S. I. UNLESS FOUR ADDITIONAL BOLTS (GRADE 5 OR BETTER) ARE USED FOR SUPPLEMENTAL CLAMPING.

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mico		North Mankato, Minnesota U.S.A.	
SCALE 1:2	PART NUMBER 21-100-104	REV.	D
X NO.	CUSTOMER COPY		
DRAWN ETM			
REVISED G. J.			
DATE 03/17/99	CHECKED	APPROVED	ENG.