NPR000045

CAUTION:

OILS CONTAINING SLIPPERY OR ANTI-WEAR ADDITIVES, SUCH AS GRAPHITE OR MOLYBDLENUM DISULFIDE, OR EXTREME PRESS. (E.P.) TYPE LUBRICANTS SHOULD NOT BE USED, THESE LUBRICANTS MAY ALLOW THE BRAKE TO SLIP AT TORQUE LEVELS BELOW THE RATED VALUES.

25° (TYP.) 4. 518 4. 498 ARROW INDICATES FREE -WHEELING DIRECTION .56 DIA. THRU 30° INVOLUTE SPLINE-INTERNAL (6. 38 DIA. B. C. REF.) 14 TOOTH 12/24 PITCH FLAT ROOT, SIDE FIT, CLASS 7 (4 HOLES) PER ANSI B92. 1-1970

2. 18 -. 500 . 480 -1. 25 *-*-4. 999 4. 997 7. 63 . 90 (2 PLACES) (4 PLACES) 30° INVOLUTE SPLINE-EXTERNAL -14 TOOTH 12/24 PITCH FLAT ROOT, SIDE FIT, CLASS 5 PER ANSI B92. 1-1970 #4 SAE O-RING PORT -#6 0-RING PORT -7/16-20 UNF-2B 9/16-18 UNF-2B (2 PLACES) (4 PLACES)

NOTES:

- 1.) LINING REPAIR KIT P/N 12-501-214
- 2.) BEARING REPAIR KIT P/N 12-501-094
- 3.) O-RING REPAIR KIT P/N 12-501-295
- 4.) SPRING REPAIR KIT P/N 12-501-294

SPECIFICATIONS:

TYPE:

WET MULTIPLE DISC BRAKE, (WITH ONE WAY CLUTCH) SPRING APPLY, HYDRAULIC RELEASE

TORQUE RATING: 7,500 LB-IN STATIC (BREAKAWAY) AT 0 PSI BACK PRESSURE

RELEASE PRESSURE: 250 PSI INITIAL, 330 PSI FULL

MAXIMUM OPERATING

3,000 PSI

MAXIMUM SPEED: NON-FREE WHEELING DIRECTION: (FLOW THRU) 4,000 RPM (SUMP) 3,000 RPM

FREE WHEELING DIRECTION: (FLOW THRU & SUMP) 4,000 RPM

METALLIC GRAPHITIC LINING MATERIAL:

APPROXIMATE WEIGHT: 42 LBS.

FOR USE WITH MINERAL BASE HYDRAULIC OIL ONLY.

COOLING OIL RECOMMENDATIONS:

IF USED IN SUMP CONDITION .

REPLACE THIS O-RING PLUG WITH
A VENTED TYPE PLUG.

OIL TYPE: MINERAL BASE HYDRAULIC OIL SUCH AS MOBIL DTE 24, CITGO A/W 32 OR EQUIVALENT FLOW THRU CAPACITY: 1.0 - 7.0 GPM MAXIMUM CASE PRESSURE: 30 PSI SUMP OIL VOLUME: 6 FL. OZ. BRAKE IS DESIGNED FOR HORIZONTAL USE ONLY

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SCALE TITLE WINCH BRAKE SIZE DRAWING NUMBER REV **DWN** GAA APVD PROD ENGRG 04/03/06 13-602-036 APVD ENGRO X NO X8027 CUSTOMER COPY