



-5.04 [128**.**1] [55.4] 2X .90 [22.9] BRAKE RELEASE PORT LOCATION -2X .55 [14.0] OVERRIDE PORT LOCATION .538+.007 [13.67⁺.17₋.20] -.490±.010 [12.45±.25] 盘 R.030 MAX. [.76] 1.380 [35.05] MIN. FULL SPLINE 1.05 [26.7] **(** Ø5.002±.001 Ø4.998±.001 [126.95±.02] Ø7.50 [127.05±.02] -.060±.005 X 45° [1.52±.12] .131±.010 X 45 [3.33±.25] -R.030 MAX. ww. -2X 1.52 [38.7] COOLING PORT LOCATION -30° INVOLUTE SPLINE-EXTERNAL 23 TOOTH, 16/32 PITCH FLAT ROOT, SIDE FIT, CLASS 5 PER ANSI B92, 1-1970 2X BRAKE RELEASE PORTS-#4 SAE 0-RING PORTS PER SAE J1926/1: 7/16-20 (1) PRESSURE PORT -1.28 [32.4] (1) BLEEDER PORT (180° APART) [74.1] -3.29 [83.5]

NOTES:

1. FOR USE WITH MINERAL BASE HYDRAULIC OIL ONLY.
2. DIMENSIONS MAY VARY SLIGHTLY AND ARE FOR REFERENCES PURPOSES ONLY.
MILLIMETER VALUES MAY NOT BE AN EXACT CONVERSION OF INCH VALUES.
3. APPLY A MOLYBDENUM DISULFIDE BASED WATER DISPLACING GREASE TO THE INTERNAL
AND EXTERNAL SPLINES BEFORE ASSEMBLY.
4. LINING REPAIR KIT P.N 12-501-321

5. BEARING REPAIR KIT P/N 12-501-478

6. O-RING REPAIR KIT P/N 12-501-479 7. SPRING REPAIR KIT P/N 12-501-324

SPECIFICATIONS:

WET MULTIPLE DISC BRAKE, SPRING APPLY, HYDRAULIC RELEASE (WITH PRESSURE OVERRIDE)

FAILSAFE SECTION: TORQUE RATING:

5.300 LBIN STATIC (BREAKAWAY) TO 0 PSI BACK PRESSURE. ACTUAL TORQUE MAY VARY BY UP TO 10% DUE TO MANUFACTURING TOLERANCES.

220 PSI INITIAL. 300 PSI FULL 3.000 PSI MAX. CONTINUOUS RELEASE PRESSURE:

SERVICE OVERRIDE SECTION:

TORQUE RATING

6.200 LBIN (WET) $oldsymbol{e}$ 1000 PSI ACTUAL TORQUE MAY VARY BY UP TO 10% DUE TO MANUFACTURING TOLERANCES.

MAXIMUM INPUT PRESSURE:

MAXIMUM SPEED:

4.000 RPM. HOWEVER, MAXIMUM SPEED AT TIME OF SERVICE APPLY IS DEPENDENT ON PRODUCT APPLICATION.

LINING MATERIAL: METALLIC GRAPHITIC

APPROXIMATE WEIGHT: 44 LB.

COOLING OIL RECOMMENDATIONS:

MINERAL BASE HYDRAULIC OIL SUCH AS MOBIL DTE 24.

CITGO A/W 32 OR EQUIVALENT 1.0 - 7.0 GPM

FLOW THRU CAPACITY: MAXIMUM CASE PRESSURE: 7 PSI

SUMP OIL VOLUME: HORIZONTAL SHAFT: 4 FL. OZ. VERTICAL SHAFT: CONTACT FACTORY

INCH [MILLIMETER]



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	SCALE	TITIF	3PC -2	?32380-CZ		
ΓΟ Τ.	1.000	PRESSURE OVERRIDE BRAKE				
E	DWN RGBS1	APVD PROD ENGRG	SIZE	DRAWING	NUMBER	REV
: o	2013-08-14	PJS 2013-08-21	_	42 507	070	
۵.	X NO	APVD ENGRG	B 13-597-07		-070	Α
D.	X09-3185	RV 08-16-2013		CUSTOME	R COPY	0 0