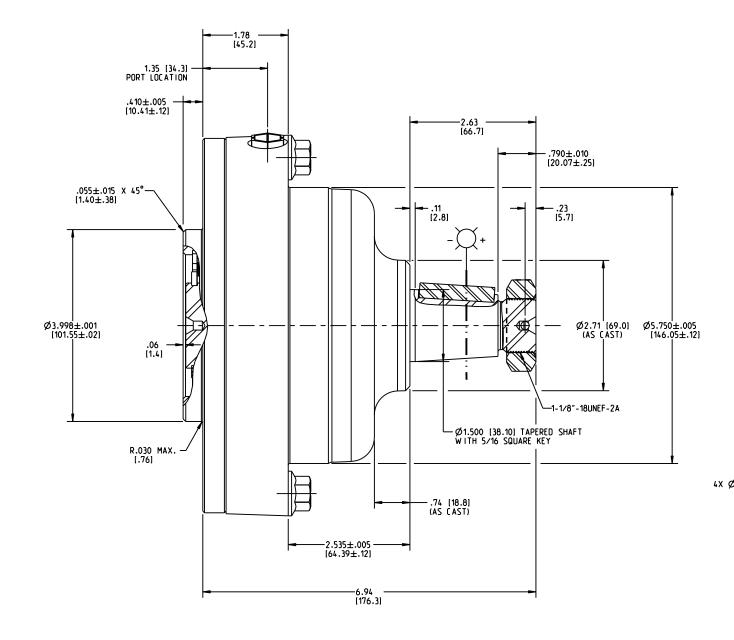
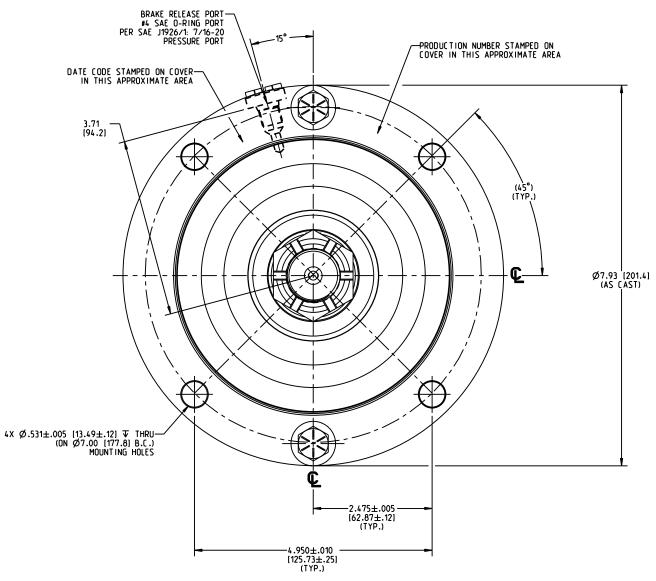
DRAWING NUMBER 13-587-024 NPI OR ECN NO ECN000373





## **NOTES:**

USE MINERAL BASE HYDRAULIC OIL ONLY FOR BRAKE RELEASE.
 DIMENSIONS MAY VARY BETWEEN UNITS AND ARE FOR REFERENCE PURPOSES ONLY.
 MILLIMETER VALUES MAY NOT BE AN EXACT CONVERSION OF INCH VALUES.

3. LINING REPAIR KIT P/N 12-501-370 4. BEARING REPAIR KIT P/N 12-501-303

5. O-RING REPAIR KIT P/N 12-501-304 6. SPRING REPAIR KIT P/N 12-501-305 7. BRAKE SURFACE COATING: BLUE GLOSSY POLYURETHANE PAINT.

## **SPECIFICATIONS:**

DRY MULTIPLE DISC BRAKE. SPRING APPLY. HYDRAULIC RELEASE TORQUE RATING: 5.400 LBIN STATIC (BREAKAWAY) AT 0 PSI BACK PRESSURE

350 PSI ABSOLUTE MIN. 400 PSI MAX. (INCREASING) 330 PSI ABSOLUTE MIN. (DECREASING) RELEASE PRESSURE:

MAXIMUM OPERATING: 3.000 PSI CONTINUOUS, 4.000 PSI INTERMITTENT. PRESSURE

THRUST LOAD CAPACITY: 1.600 LB. MAX. 041 RPM AND 2.000 HRS.  $\mathrm{B}_{10}$  LIFE

(BASED ON CONSTANT 3.800 LB. SIDE LOAD AT COF KEY.)

MAXIMUM SPEED: 1.000 RPM. LINING MATERIAL: NON-METALLIC APPROXIMATE WEIGHT: 36 LB

6.000 5.000 4.000 ALLOW ABLE 3.000 RADIAL LOAD 2.000 (LB) 1.000 +3 +2 +1 💢 -1 -2 -3 -4 DISTANCE FROM KEY CENTERLINE ( )

LOAD CAPACITY @ 100 RPM AND B10 = 6.500 HRS

\* CAUTION!

IF HYDROSTATIC BENCH TESTING IS PERFORMED ON BRAKE ASSEMBLY. RELEASE PRESSURE SHOULD NOT EXCEED 700 P.S.I. UNLESS FOUR ADDITIONAL BOLTS (GRADE 5 OR BETTER) ARE USED FOR SUPPLEMENTAL CLAMPING. 325 RPM AND B10 = 2.000 HRS MAX. LOAD

## **INCH** [MILLIMETER]

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E SWH-500054-R MULTIPLE DISC WHEEL BRAKE SCALE DWN RGBS1 APVD PROD ENGRG | SIZE | DRAWING NUMBER | REV 2011-07-07 PJS 2011-10-05 13-587-024 X NO APVD ENGRG X6440 BLF 2011-09-29 CUSTOMER COPY