



**OPTIONAL MOUNTING**  
SCALE 0.375

**NOTES:**

1. TO BE USED WITH DOT 3, 4, OR 5 BRAKE FLUID ONLY.
2. DIMENSIONS MAY VARY BETWEEN UNITS AND ARE TO BE USED FOR REFERENCE PURPOSES ONLY. MILLIMETER VALUES MAY NOT BE AN EXACT CONVERSION OF INCH VALUES.
3. SLOWLY APPLY GREASE THRU ZERK FITTING AFTER ASSEMBLY UNTIL GREASE IS OBSERVED EXITING SEALS. OVER PRESSURIZING MAY FORCE SEALS OUT OF HOUSING.
4. SURFACE COATING: ZINC CHROMATE YELLOW.
5. SET SCREW AND NUT TO BE SHIPPED UNASSEMBLED TO BRAKE.
6. BRAKE SURFACE FINISH: ZINC CHROMATE YELLOW PER ASTM B633, TYPE II, SC2
7. LINING MATERIAL: NON-ASBESTOS, LEAD FREE
8. SEAL KIT P/N 02-500-040.
11. REPAIR KIT P/N 02-500-226.
10. LINING KIT P/N 20-060-113.

**PERFORMANCE CHARACTERISTICS:**

1. BRAKE TORQUE: BT (LBIN) = 3840 X (DISC RADIUS - 1.18)
2. MAXIMUM TORQUE ACHIEVED ONLY AFTER BRAKE HAS BEEN PROPERLY ADJUSTED AND BURNISHED.
3. COMPLETE RETRACTION PRESSURE: 1500 PSI.
4. MAXIMUM CONTINUOUS DUTY PRESSURE IS 2000 PSI.
5. MAXIMUM INTERMITTENT DUTY PRESSURE IS 2500 PSI.
6. VOLUME REQUIRED FOR COMPLETE RETRACTION: .80 CUIN MAXIMUM.
7. CAUTION: DISC RUBBING SPEED SHOULD NOT EXCEED 5000 FT/MIN.
8. "A" DIMENSION = DISC RADIUS + .12

**INCH  
[MILLIMETER]**



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SCALE 0.500	TITLE SPRING BRAKE	SIZE B	DRAWING NUMBER 03-530-629
DWN JJH 2015-11-20	APVD PROD ENGRG PJS 2015-11-30	REV H	CUSTOMER COPY
X NO	APVD ENGRG BSW 2015-11-24		