

PERFORMANCE CHARACTERISTICS:

1) BRAKE TORQUE IN NEW LINING CONDITION: BI (IN-LB) = 6.225 X (DISC RADIUS - 1.31).

2) BRAKE TORQUE IN WORN LINING CONDITION: BI (IN-LB) = 4.895 X (DISC RADIUS - 1.31).

3) MAXIMUM BRAKE TOQUE ACHIEVED ONLY AFTER BRAKE HAS BEEN PROPERLY BURNISHED.

4) NOMINAL PISTON TRAVEL FROM NEW TO WORN LINING CONDITION: 0.300 INCHES.

5) COMPLETE RETRACTION PRESSURE: 1.000 PSI.

6) CONTINUOUS DUTY PRESSURE: 2.000 PSI.

7) INTERMITTENT DUTY PRESSURE: 2.500 PSI.

8) VOLUME REQUIRED FOR COMPLETE RETRACTION: 4.53 CU IN.

8) CAUTION: DISC RUBBING SPEED SHOULD NOT EXCEED 5.000 FT./MIN.

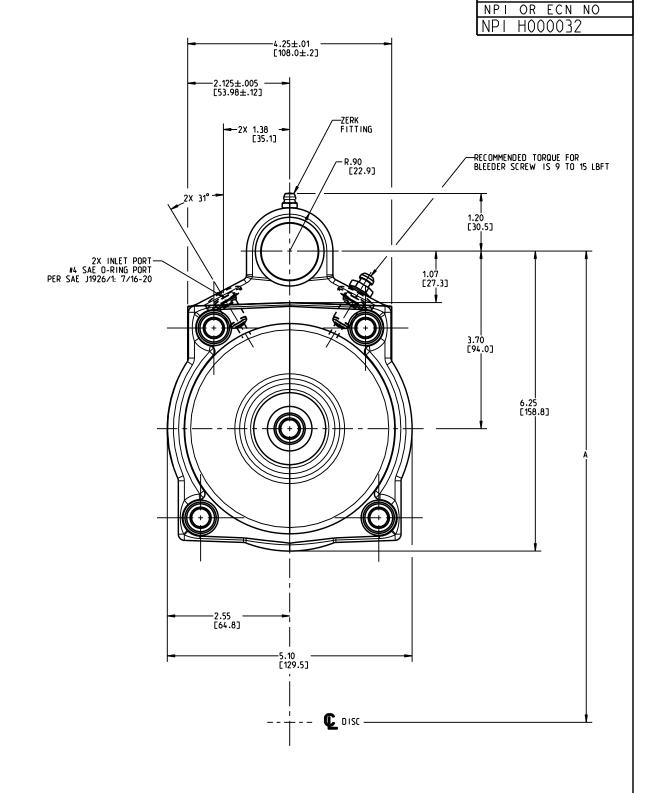
10) "A" DIMENSION = DISC RADIUS + 2.38 INCHES.

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North Mankato, Minnesota USA SCALE TITLE SPRING BRAKE 0.500 DWN (L APVD PROD ENGRG 2008-06-13 01-530-904

INCH [MILLIMETER]



## NOTES:

1) TO BE USED WITH MINERAL BASE HYDRAULIC OIL ONLY.
2) DIMENSIONS MAY VARY SLIGHTLY BETWEEN UNITS AND ARE TO BE USE FOR REFERENCE PURPOSES ONLY. MILLIMETER VALUES MAY NOT BE AN EXACT CONVERSION OF INCH VALUES.
3) APPLY A POLYMER BASE MOLY GREASE THRU ZERK FITTING AFTER ASSEMBLY UNTIL GREASE IS OBSERVED EXITING SEALS.
4) BRAKE SHOWN IN THE APPLIED POSITION.
5) BRAKE SUFFACE FINISH: ZINC CHROMATE YELLOW PER ASTM B633, TYPE II, SC2
6) LINING MATERIAL: NON-ASBESTOS, LEAD FREE
7) COLLAR TOOL AND CAP SCREW MUST BE REMOVED AFTER INSTALLATION OF BRAKE BY CUSTOMER.
8) SEAL KIT: 02-500-185
9) REPAIR KIT: 02-500-166

9) REPAIR KIT: 02-500-166 10) LINING KIT: 20-060-092

SIZE DRAWING NUMBER REV X NO APVD ENGRG 08-2152 BSW 2008-06-25 CUSTOMER COPY

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